# **TruAnodize**

## **Anodized Architectural Powder Coatings**

The TCI Architectural anodize effect product line is formulated in a Superior Exterior Performance modified polyester system to meet the performance requirements of AAMA 2604 and 2605. This product line is an excellent replacement for anodized products and minimizes or eliminates the color variation problems associated with anodizing metals and having to mix and match various anodized colors. The TCI Anodized line has four colors developed to match the six most popular anodized offerings in the market and have a 60° gloss range of 5-15%. These coatings apply in one coat, require no clear coat, and achieve a beautiful, smooth, low gloss finish suitable for any architectural, commercial, or residential project.

#### Stock Products\*

Product Name	Product No.
Bonded Anodized Silver (2604)	10211-02558-BX55
Anodized Dk Bronze (2604)	10010-82174-BX55
Anodized Black (2604)	10010-93242-BX55
Anodized Champagne LR (2604)	100110-01993-BX55
Bonded Anodized Silver (2605)	11311-02559-BX55

<sup>\*</sup>Additional anodized colors are available on a made to order basis.













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### **Ideal Applications**

- Windows
- ▶ Benches
- Door frames
- Curtain Walls
- Lighting
- ▶ Rails

### Features and Benefits

- Formulated to create an anodized look in one simple step
- ► Simple one coat application with no clear coat
- Uniform color: minimizes or eliminates color variation problems commonly associated with anodized metals
- Smooth, low gloss finish with a rich natural anodized effect
- Batch-to-batch consistency
- ► Meets AAMA 2604 and 2605 performance requirements and has associated 5 or 10 year warranties for certified applicators

# TruDurance Architectural Powder Coatings

TruAnodize is a part of the AAMA 2604 and 2605 TruDurance product line. TruDurance products have a  $60^{\circ}$  gloss range of  $5\text{-}90^{\circ}$  + and are available in a wide selection of colors. Proper chrome or non-chrome pretreatment is critical for product performance. Chromium Chromate or chromium phosphate coating weights should be a minimum of  $30\text{ mg/ft}^2$ . Alternative chrome and/or non-chrome conversion coatings should be maintained according to supplier's recommendations. A TCI technical representative must audit each application system to ensure products will meet the 2604 or 2605 specification.