



# PRODUCT STORAGE REQUIREMENTS AND STORAGE LIFE EXPECTATIONS

This document applies to uncured powder coatings as sold.

TCI product storage life depends upon the product's storage conditions. When stored properly, the storage life of TCI products should be six (6) months from receipt or more, depending on type of product and sensitivity to heat stress.

General product storage requirements, unless otherwise specified on the product label, packaging, SDS, and/or TDS:

- Keep product at temperatures less than 80° F (26.7° C) with 50-60 % relative humidity
- Store product in a cool, dry, well-ventilated area away from heat, ignition sources, and direct sunlight.
- Keep bags and containers tightly closed and protect from physical damage
- Do not expose product to damp/wet conditions or contamination during storage and use

Following these storage recommendations, or as specified by specific products' literature, will optimize product storage life and application performance.

Generally, TCI products of any age are usable if product displays good fluidization. However, agglomeration and chunks in powder may indicate the product has deteriorated, in which case, customers are encouraged to notify their TCI Sales or Customer Service Representative for product disposition and/or replacement options.

As a measure of prevention, questionable products should be application/performance tested to confirm acceptability before use.

**Revision Date: April 13, 2021**

Supersedes Revision: February 12, 2004

300 Martin Marietta Drive · Americus, GA USA 31719

Phone: 800-533-9067 Fax: 800-265-0404

[www.TCIpowder.com](http://www.TCIpowder.com)

Confidential. Not to be copied, distributed, or reproduced without prior written approval.